

Art. 559

WIN TIG AC/DC 230 M

Inverter MMA and Pulse AC/DC TIG Welder.

- High Frequency Start
- EVO Start & EVO Lift
- Pulse & Extra Pulse
- Active Power Control (APC) TIG. Automatic amp adjustment based on arc length
- Spot Pulse

SPECIFICATIONS	TIG	MMA
Single Phase Input	240 V +15% / -20% 50/60 Hz	
Fuse rating (slow blow)	16 A	
Input power	5,7 kVA 30% 4,8 kVA 60% 3,7 kVA 100%	6,2 kVA 40% 4,4 kVA 60% 3,6 kVA 100%
Current adjustment range	3 ÷ 230 A	10 ÷ 180 A
Duty Cycle (10 min 40°C) According to IEC 60974-1	230 A 40% 200 A 60% 170 A 100%	180 A 30% 140 A 60% 120 A 100%
Thickness on steel: Recommended - Max - (Severance)	8 mm 12 mm (15) mm	5/16" 1/2" (9/16")
Protection class	IP 23 S	
Weight	21.5 kg	
Dimensions (WxLxH)	232 x 530 x 467 mm	

Please note: Power source, torch, earth lead and clamp, regulator sold separately



PRODUCT & ACCESSORIES

Art.	Description
559	CEBORA 230M AC/DC HF PULSE TIG
1794	BINZEL Abitig 26F 4m 3550 1/4 Ceb
1788	BINZEL Abitig 26F 4m 3550 1/4 Ceb Up/Down
1676	Cebora Trolley
1685	Cebora GRV20 Water cooler for Art.559 230M
1792	BINZEL Abitig 18 Water cooled 4m 3550 1/4 Ceb
1793	BINZEL Abitig 18 Water cooled 8m 3550 1/4 Ceb
1896	BINZEL Abitig 18 Water cooled 4m 3550 1/4 Ceb Up/Down
1897	BINZEL Abitig 18 Water cooled 8m 3550 1/4 Ceb Up/Down
187	Welding Current Remote Unit
1192	Cebora 5m Extention Cable to suit remote Art.187
193	CEBORA Foot Control
1180	CEBORA Adaptor for 193,181.
1284	4m Earth cable 25mm 35-50M
1286	6Mtr 50mm2 Earth Clamp cable 35-50M
1455	Bobin Flow Dual stage Regulator