

Art. 358

SYNSTAR 250 M

**Synergic Inverter Single-Phase MIG/MAG
Welding Machine**

- Single Pulse & Double Pulse Optional
- Gas & Gasless Operation
- 15Kg Spool Holder
- 4 Roll Wire Feeder



SPECIFICATIONS

Single Phase Input	240 V + 15% / -20% 50/60 Hz
Fuse rating (slow blow)	25 A
Input power	8,6 kVA 20% 6,2 kVA 60% 5,4 kVA 100%
Min.-max. Welding Current	20 ÷ 250 A
Duty Cycle (10 min 40°C) According to IEC 60974-1	250 A 20% 200 A 60% 180 A 100%
Stepless Regulation	Electronic
Standard Supplied Synergic Programs	0,6/0,8/0,9/1,0/1,2 Fe 0,6/0,8/0,9/1,0/1,2 Al 0,8/0,9/1,0/1,2 Inox 0,8/0,9/1,0 CuSi3% 0,9 Cored
Optional Programs	Fe/Al/CuSi3/Inox
Maximum Wire Spool Size	Ø 300 mm / 15 kg
Protection class	IP 23 S
Weight	45 kg
Dimensions (WxLxH)	480 x 830 x 825 mm

PRODUCT & ACCESSORIES

Art.	Description
358	Cebora Synstar 250M Synergic Mig
238	Cebora Pulse Upgrade
813	Cebora Double level upgrade
DA0912-U3022	Drive Roll U Groove 0.9/1.2mm
014.0529.1	BINZEL MB36KD 3m EVO PRO MIG Torch
014.0530.1	BINZEL MB36KD 4m EVO PRO MIG Torch
P141.PA124	BINZEL Liner PA/GR 4m 1.0-1.2mm Kit
IO-1451	Argon regulator
2016	MB36 Push Pull Gun 8me 24v Up/Down

Please note: Power source, torch, earth lead and clamp, regulator sold separately