



TECHNICAL DATA SHEET

A NEW FORCE IN CHEMICAL MANUFACTURING

AEROSOLS | WELDING CHEMICALS | ADHESIVES & THREADLOCKERS | ANTI-SEIZE & GREASES | CLEANING CHEMICALS & SOLVENTS | ELECTRICAL & ELECTRONICS

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Rapidstick™ 8454 Cyanoacrylate Adhesive (Gel)

PART NUMBER	AVAILABLE SIZE
8454-20	20g Tube
8454-300	300g Cartridge

PRODUCT DESCRIPTION

Chemtools® Rapidstick™ 8454 Cyanoacrylate Adhesive is surface insensitive, with a consistency ideal for non-drip and non-run applications. It is specially formulated for difficult to bond surfaces which are made of porous or absorbent materials such as wood, paper, leather, and fabric.

8454 also offers excellent adhesion to metal, plastic, and elastomeric compounds. Recommended bonding surfaces include:

Acrylic	Paper	Polycarbonate	PVC	Leather	Fabric
Polysulfone	Wood	Latex	Steel	Aluminium	Zinc Dichromate

DIRECTIONS (READ LABEL BEFORE USE)

All surfaces must be clean, dry, and free of dust and grease. Best results will be achieved with surfaces that have been lightly abraded immediately prior to bonding. Thin bond lines favour high cure speed. Increasing the bond gap will slow down the rate of cure.

Apply a thin film of adhesive to both surfaces to be bonded. If using an Accelerator, apply to one component surface only, and apply a thin film of adhesive to the other. Bring the pieces together immediately. Hold for up to 6 seconds without disturbing the joints.

When bonding O-rings, cut a fresh surface onto each end of the rubber to gain the best possible strength.



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BONDING TIMES: Under normal conditions, surface moisture initiates the curing process. Functional strength develops very quickly, but the curing process continues for at least 24 hours before full chemical/solvent resistance is developed. The rate of cure will depend on substrates used.

Stainless Steel	5 – 20 seconds	Aluminium	2 – 10 seconds
Polycarbonate	10 – 40 seconds	PVC	2 – 10 seconds
Neoprene	> 5 seconds	Wood	2 – 10 seconds
ABS	2 – 10 seconds	Nitrile Rubber	> 5 seconds

LIQUID PROPERTIES:

Composition

Ethyl Cyanoacrylate

Appearance

Colourless liquid

Viscosity @ 25°C, Brookfield LVF, Spindle 1, 60 rpm

Gel

CURED ADHESIVE PROPERTIES:

Gap Filling

0.75 mm

Tensile Shear Strength

15 – 26 N/mm²

Service Temperature Range

-40°C to +85°C

Full Cure

24 hours

Melting Point Temperature

160°C to 170°C

MECHANICAL PROPERTIES:

Glass Transition Temperature, ASTM E228

120°C

Dielectric Strength, ASTM D149, V/mil

625

Coefficient of Thermal Expansion, ASTM D696, K⁻¹

80 x 10⁻⁶

Coefficient of Thermal Conductivity, ASTM C177, W.m⁻¹.K⁻¹

0.1

Shear Strength (ASTM D 1002/DIN 53283)

Grit Blasted Steel

18 – 28 N/mm²

Neoprene Rubber

10 – 18 N/mm²

Etched Aluminium

11 – 19 N/mm²

Wood

25 – 27 N/mm²

Polycarbonate

5 – 20 N/mm²

PVC

3 – 9 N/mm²



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FIRST AID & SAFETY PRECAUTIONS

Please refer to Safety Data Sheet (SDS) before use. Use with adequate ventilation and avoid breathing fumes. Avoid contact with eyes and skin. This product may produce adverse health conditions, ranging from minor skin irritation to serious systemic effects. It should not be used, stored, or transported until the handling precautions and recommendations as stated in the Safety Data Sheet (SDS) for this product have been fully understood by all persons who will work with the material.

STORAGE

Keep out of reach of children. Store in a sealed container in a cool, dry place (between -2°C and 8°C). Do not return any unused material to its original container.

Containers must be secured and stored upright during transit.

DISCLAIMER

Chemtools® has made every effort to ensure the information provided in this Technical Data Sheet is accurate at the time of publication. Chemtools® expressly recommends that the user make his/her own assessment to determine the suitability of the product for its intended purpose prior to application. Chemtools shall not be responsible for loss, damage, or injury, resulting from the reliance upon, or failure to adhere to, any recommendations or information contained herein; nor from abnormal use of the material; nor from any hazard inherent in the nature of the material.

FURTHER INFORMATION

Please visit Chemtools® online at www.chemtools.com.au for product photos, marketing materials, Technical Data Sheets, Safety Data Sheets, contact details, and other company/business related information.